


Hazards of Respirable Particulate Materials - The OSHA Silica Standard



Hazards of Respirable Particulates – Standards, Assessment and Controls - the 2016 OSHA Silica Standard

ASSE Valley Coastal Chapter
January 17, 2016

Presented by:
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ACTenviro

What's New?


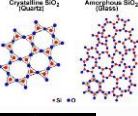

- New Construction & GI /Maritime Standards
 - 29 CFR 1910.1153 & 29 CFR 1910.1053
 - 8 CCR 1532.3 & 8 CCR 5204
- PEL for respirable crystalline silica of 50 $\mu\text{g}/\text{m}^3$
 - “Action Level” of 25 $\mu\text{g}/\text{m}^3$
- Employers Must:
 - Assess exposures;
 - Implement eng/admin controls, respirators if needed
 - Develop exposure control plan, limit access to high exposure areas;
 - Medical exams for over exposed workers, training for all workers
- Affects Many New Industries
- Effective June 23, 2016 (unless delayed in court)
 - Requirements phase-in over 1 – 5 years



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Crystalline Silica

- Silica dioxide (SiO_2) –
 - Found in sand, concrete, stone and mortar
 - Used in glass, pottery, ceramics, concrete and more
- Over-exposure leads to silicosis, lung cancer, other respiratory diseases
- Direct measurement requires analysis of air samples
 - Real-time measurement can estimate silica exposures



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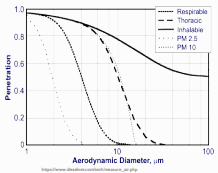


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Hazardous Exposures

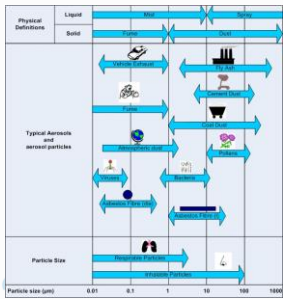
- Inhalation of very small (“respirable”) particles
- “Respirable” particles are small – median size 4µ
- 100 times smaller than beach or playground sand
- Generated by cutting, sawing, grinding, drilling or crushing



The graph plots Penetration (0 to 1.0) against Aerodynamic Diameter in micrometers (1 to 100). The curves show that as particle size decreases, the penetration of particles into the respiratory system increases. Respirable particles (dotted line) have the highest penetration, reaching nearly 1.0 at small diameters. Thoracic particles (dashed line) reach about 0.8, Inhalable (solid line) about 0.6, PM 2.5 (dash-dot line) about 0.4, and PM 10 (dotted line) about 0.2.

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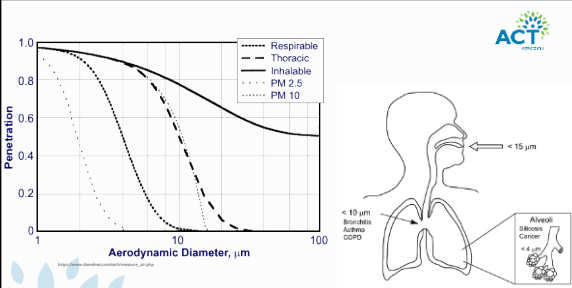
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The diagram is divided into three horizontal sections. The top section, 'Physical Definitions', shows 'Liquid' (0.01 to 100 µm) and 'Solid' (0.01 to 100 µm) with icons for fog and dust. The middle section, 'Typical Aerosols and aerosol particles', shows various particles like pollen, bacteria, viruses, and dust with their respective size ranges. The bottom section, 'Particle Size', shows size ranges for 'Inhalable Particles' (100 to 1000 µm) and 'Respirable Particles' (0.4 to 10 µm).

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The diagram shows a human head and neck in profile with an arrow pointing to the mouth labeled '< 15 µm'. Below the neck, a diagram of the lungs shows an arrow pointing to the alveoli labeled '< 10 µm Bronchitis Asthma COPD'. A separate diagram shows a cluster of alveoli labeled 'Alveoli Silicosis Cancer < 4 µm'.

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“Size Selective” Sampling



Size	50% Cutpoint	
Inhalable	100 µm MMAD	Able to enter respiratory System (special sampler)
“Total”	30 µm MMAD	Effective cut-point of 37 mm CFC (4 mm orifice)
Thoracic/ PM10	10 µm MMAD	Penetrates to the larynx (impactor)
Respirable	4 µm MMAD	Can penetrate to alveoli (cyclone or impactor)
PM2.5	2.5 µm MMAD	

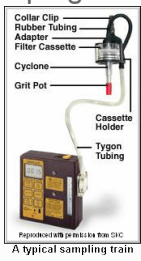
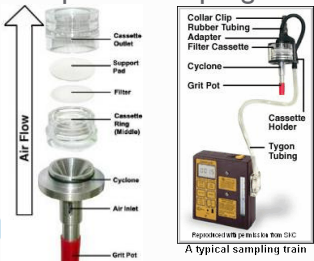
- 37 mm CFC traditionally used for IH sampling
- New particulate TLVs (ACGIH) are size-selective



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Respirable Sampling



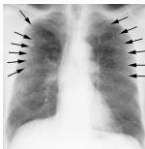
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Why new Silica Standards?



- PELs outdated, inconsistent and not protective
 - Const./shipyard exposures > 2x general industry
 - 50 µg/m³ can be achieved (OSHA believes) using engineering/administrative controls
- Silicosis has declined but still a serious problem
 - 2.3 million workers are exposed to RCS
 - OSHA predicts 600 fewer deaths/yr from silica diseases, > 900 fewer cases of silicosis each year.
- Cal/OSHA adopted new standards unchanged
 - Former Cal/OSHA PELs were > proposed PEL/AL



The dark shadows show the lungs and visible areas are signs of silicosis. (OSHA believes) using engineering/administrative controls

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Industries with Potential Exposures



- Construction - excavation/grading, concrete cutting/grinding
- Manufacture - stone cutting, abrasive blasting
- Oil & Gas - hydraulic fracturing
- Others??

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Work Activities with Silica Exposures

- Abrasive blasting with sand;
- Hand-held/walk-behind masonry or concrete saw
- Sanding or drilling into masonry, concrete or rock;
- Grinding mortar, masonry or concrete (tuck point grinding)
- Jackhammer / chipping gun
- Cutting or crushing stone
- Mixing concrete, grout, etc
- Sweeping shoveling sand, dust, etc.
- Road mill
- Manufacturing brick, concrete blocks, or ceramic products
- Backhoe, excavator, bulldozer, skid-steer operation

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What Do the new Standards Require?

- For Work activities with potential silica exposures
 - Implement specified controls
 - Evaluate whether exposures do/do not exceed PEL
 - Document non-exposure (“negative exposure assessment”)
- Where exposures potentially exceed PEL:
 - Establish Regulated Areas
 - Implement feasible engineering/administrative controls
 - Provide medical surveillance and respiratory protection (including respirator program) where needed
 - Provide worker training
 - Develop written Exposure Control Plan



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Exposure Assessment

- Using air sampling or surrogate
 - For each job classification (worst case)
 - Repeated for exposures > AL or PEL until consecutive (> 7 days apart) < AL/PEL
 - Re-assess if process changes are made
 - Notify employees of results
- Industry surveys, studies or calculations.
 - "closely resembling" or higher exp. potential than current operations.
- Or use specific "control methods" including engineering/work practice controls and PPE




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Use of Specified Controls

- Employers must use "feasible" engineering & administrative controls before PPE
 - Similar to existing requirement in Cal/OSHA 8 CCR 1530.1
- Specified engineering controls, work practices and respiratory protection based on work activities in Const. standard




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8 CCR 1532.3 – Table I

- "Specified Exposure Control Methods When Working With Materials Containing Crystalline Silica"
 - Or alternate measures shown to be equally protective

Equipment/ task	Engineering and work practice control methods	Required resp. protection, min. APF	
		≤4 hr/ shift	>4 hr/ shift
 Stationary masonry saws	<ul style="list-style-type: none"> Use saw equipped with integrated water delivery system that continuously feeds water to the blade Operate and maintain tool in accordance with manufacturer's instructions to minimize dust emissions 	None	None

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Table I Activities



- Handheld power saws (any blade diameter)
- Handheld power saws for cutting fiber-cement board (with blade diameter of 8 inches or less)
- Walk-behind saws
- Drivable saws
- Rig-mounted core saws or drills
- Handheld and stand-mounted drills (including impact and rotary hammer drills)
- Dowel drilling rigs for concrete
- Vehicle-mounted drilling rigs for rock and concrete
- Jackhammers and handheld powered chipping tool
- Handheld grinders for mortar removal (i.e., tuckpointing)
- Handheld grinders for uses other than mortar removal
- Walk-behind milling machines and floor grinder
- Small drivable milling machines (less than half-lane)
- Large drivable milling machines (half-lane and larger)
- Crushing machines
- Heavy equipment

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Respiratory Protection



- Where engineering/administrative controls cannot reduce exposures < PEL, respiratory protection is required
- Employee use of respirators for health protection is subject to Cal/OSHA Respirator standard (8 CCR 5144)
 - Mandatory medical surveillance, training, fit testing and other requirements
 - Exclusive of “voluntary use”



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Written Exposure Control Plan



- Describes:
 - Tasks w/ potential exposures, applicable engineering controls, work practices and PPE (respiratory protection)
 - Housekeeping and procedures to restrict access to work areas where exposure potentially exceed PEL
 - Also medical surveillance, training and recordkeeping
- Reviewed annually or as needed based on operational changes
- “Competent person” w/ knowledge & ability to implement program
 - individual capable of identifying respirable crystalline silica hazards and who can take prompt corrective measures”

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Effective Dates and Applicability



- Effective June 23, 2016
- Program Implementation
 - Construction Industry - June 23, 2017 (1 year after effective date)
 - General Industry and Maritime - June 23, 2018 (2 yrs after eff. date)
 - Hydraulic Fracturing - June 23, 2018, (2 years after effective date with additional 3 years for Engineering Controls)
- Cal/OSHA
 - Adopted via “Horcher” process 10/17/ 216, same effective dates
- MSHA
 - Update to silica standard on regulatory rule-making agenda

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Legal Challenges (as of 05/02/16)



- Construction, Manufacturing groups challenging cost, necessity and feasibility
 - NSSGA, AGC, NAHB, ABC
- Employee advocates challenged adequacy
 - AFL-CIO, UAW, United Steelworkers
- Consolidated lawsuit to be heard by Washington DC Circuit
 - Date:TBD
- Legal actions potentially disrupt implementation timeline

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Building/Construction Concerns



- Feasibility
 - Industry argues that it is not practical or feasible to reduce to < 50 $\mu\text{g}/\text{m}^3$
 - Alternatively, it would cost too much
 - ACGIHTLV has been 25 $\mu\text{g}/\text{m}^3$ since 2010
 - Lab & field studies, as well as practical experience argues otherwise
- Necessity
 - Industry argues that there is no need for the standard, or the benefits are not worth the costs.
 - OSHA is required to do justification for new standard
- Legal process has just started – outcome TBD

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“What do I do now?”



1. Identify work activities/tasks with potential silica exposures
2. For each task/activity implement standard controls/PPE or conduct exposure assessment,
3. Develop appropriate SOPs indicating engineering controls/work practices and PPE requirements
4. (stand by for legal issues to be resolved)
5. Review/Update HazCom to address silica hazards
6. Review/Update/Implement RPP as needed
7. Prepare Silica Exposure Control Plan

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